

HAIFENG

HAIFENG ELEVATOR GUIDE RAIL

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总部办公大楼 Company building



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BRIEF 公司简介

INTRODUCTION

张家港海申电梯导轨有限公司位于美丽的中国最发达的长三角腹地，坐拥上海、苏州、无锡、常州、泰州、南通等经济地带，与著名的国际贸易海港——张家港和张家港保税区东门接壤。

公司诞生于新世纪——2007年，占地面积5万平方米，公司本着“工欲善其事，必先利其器”的原则，引进了同行业中最先进的生产设备和最优秀管理技术人才，同时拥有各项先进的检测手段。

公司始终秉持“科学管理”的理念，现已通过ISO9001、2000质量管理体系认证。同时，我们吸收和消化了国内外同行业的先进研发技术和创新的管理理念，使企业的技术装备理念和营销理念走在同行业的前列，以高品质的产品品质切入市场，自投产以来，我公司赢得了品质优良的好口碑，深得广大用户的认同。

公司服务宗旨：信譽源自真誠！

ZHANGJIAGANG HAIFENG ELEVATOR GUIDE RAIL CO.,LTD. is located at the delta area of Yangtze river in beautiful China. East of it is Shanghai and Suzhou and west is Wuxi and Changzhou and also very close to the important part of Nanjing. She is also very close to the famous international trade port——Zhangjiagang port and the east entrance of Zhangjiagang Free Trade Zone.

Our company was established in the year 2007 of new century. Which takes the area of 50 thousand square meters. Taking the principle that sharpened tool make work well, we have introduced the most advanced production equipments and the excellent skills in the same industry and meanwhile we are being equipped with all kinds of testing methods.

Our company persists in the theory of "scientific management" and we have obtained the certificate of ISO9001:2000. At the same time, we introduce and digest advanced technology and innovative sales theory of the same industry. The advanced technology and modern equipments and truthful sales theory now keep us ahead of others in the same industry, making our products highly qualified for the market. Since its establishment, our company has earned high reputation for qualified products, which are quite popular with our clients.

The service target of our company:
trust comes from sincerity!

厂房全景 Panoramic plant





空心导轨生产线 Hollow guide rail plant



数控龙门铣床 Numerical planer



空心导轨生产线 Hollow guide rail rolling line

1号导轨轧制线 Guide rail rolling line



公司本着“工匠精神，品质第一”的原则，强大的制造能力和先进的工艺设备，是我们保障产品质量的利器。

引进了同行业先进的生产设备和最优秀的管理技术人才，不断提升产品的工艺，根据市场从客户需求加快产品的更新换代，开发高技术含量的前瞻性产品。

Our company insists on the principle "Good tools make work well". Powerful production capacity and advanced technical equipments is crucial for assurance of high quality.

We have introduced the advanced production equipments and excellent managing technicians. Improving our new crafts, we enhance our products according to the market demand and develop forward-looking products of great technics.

CRAFT | 工艺设备

EQUIPMENT

生产现场 Working center





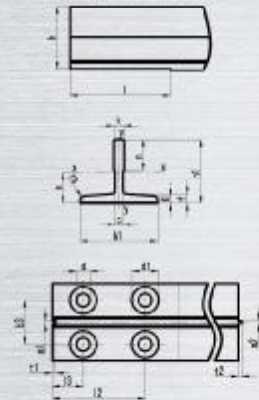
T型导轨是公司的支柱产品，年生产能力达3万吨，全部采用了数控成型，全加工流水线，产品规格齐全，质量过硬，现已形成普通精度和高精度二大系列。普通精度的规格包括：T45/A、T50/A、T70 1/A冷拉导轨、T75 3/B、T89/B、T90/B、T90/B、T114/B、T127-1/B、T127-2/B等；高精度的规格包括：T89/B、T114/B、T127-1/B、T127-2/B等。

Machined guide rail is the major products of our company with an annual output of 30,000 tons. We have introduced numerical control planes and finish machining production lines into our daily production in order to assure our quality. Now we can manufacture normal precision and high precision elevator guide rails. The specifications of normal precision includes from T75-3/B to T127-2/B and specification of high precision from T89/B (13K) to T127-2/B.



MACHINED T型导轨 GUIDE RAIL

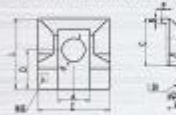
T型导轨加工图形 Drawings of Machined Guide Rail



连接板图形 Drawing of Fishplate



压板板图形 Drawings of clip



T型冷拉导轨尺寸 Dimensions of Cold Drawn Guide Rail

COD	COD ISO	TOLERANCES														
		b1	b2	k	a	c	g	f	v	m1	m2	h				
HF45	T45/A	±1.5	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	
HF50	T50/A	45	45	5								1	2	1.95	2.50	2.00
HF70	T70/A	75	65	9								1.5	3	2.85	3.50	3.00

T型导轨尺寸 Dimensions of Machined Guide Rail

COD	COD ISO	TOLERANCES														
		±1.5	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1				
HF75	T75-3/B	75	62	61	1.0	3.0	8	7	9	3	3	2.55	3.5	3		
HF89	T89/B	89	62	61	15.55	33.4	30	7.5	11.1	3	3	6.4	6.37	7.14	6.36	
HF90	T90/B	90	72	74	1.0	4.2	30	8	10	4	4	6.4	6.37	7.14	6.36	
HF114	T114/B	114	65	68	1.6	3.8	30	8	12	4	4	6.4	6.37	7.14	6.36	
HF127	T127-1/B	127	68.9	68	15.55	44.6	30	7.5	11.1	4	4	6.4	6.37	7.14	6.36	
HF127	T127-2/B	127	68.9	68	15.55	50.6	30	12.7	15.9	5	4	6.4	6.37	7.14	6.36	

T型导轨技术参数 Physical Properties of Machined Guide Rail

COD	COD ISO	S		Q ₁		E		W ₀		W ₁		W ₂		W ₃	
		cm ²	Kg/m	cm	cm	cm ²	cm ²	cm	cm	cm ²	cm ²	cm ²	cm ²	cm	cm
HF75	T75-3/B	10.66	8.63	1.86	40.35	9.29	1.52	20.49	7.06	1.55					
HF89	T89/B	15.7	12.3	2.09	36.7	14.5	1.88	33	11.9	1.84					
HF90	T90/B	17.2	13.5	2.65	102.2	20.9	2.5	32	11.9	1.76					
HF114	T114/B	20.8	16.4	2.87	179	26.7	2.63	108	16.1	2.28					
HF127	T127-1/B	22.6	17.5	2.75	167	30.4	2.91	151.5	26	2.65					
HF127	T127-2/B	28.9	22.7	2.46	200.00	31	2.68	205	35.5	2.86					

连接板尺寸 Dimensions of Fishplate and Joint Holes

COD	COD ISO	TOLERANCES								
		a	d	f	h	h	h	h	A	
HF75	T75-3/B	13	26	123	75	43	240	90	30	8.5+1.5
HF89	T89/B	13	26	166	63	67.2	305	114.5	38.1	+3+2
HF90	T90/B	13	26	155	92	57.2	305	114.5	38.1	+3+2
HF114	T114/B	17	33	155	115	74	305	114.5	38.1	+3+2
HF127	T127-1/B	17	33	155	130	79.4	305	114.5	38.1	+3+2
HF127	T127-2/B	17	33	155	150	79.4	305	114.5	38.1	+3+2

压板板尺寸 Dimension of clip

COD	COD ISO	TOLERANCES							
		φ	A	B	C	D	E	H1	H2
HF75	T75-3/B	13	15	3	23	20	2	13	2.5
HF89	T89/B	13	20	4	25	22	2	15	3
HF90	T90/B	13	20	4	26	22	2	16	3
HF114	T114/B	18	25	4	37	27	4	17	5
HF127	T127-1/B	18	25	4	37	27	5	22	6
HF127	T127-2/B	18	25	4	37	27	5	22	6



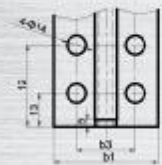
公司生产的空心导轨系列有：TK3、TK5和TK3A、TK5A的直边和翻边型空心导轨二种系列。

The series of hollow guide rail is also the basic products of our company, including: TK3, TK5 and TK3A, TK5A and the polyester ferrimo guide rails.

HOLLOW 空心导轨 GUIDE RAIL



导轨横截与连接孔位尺寸



空心导轨加工图
Drawings of Hollow Guide Rail

空心导轨尺寸 Dimension of Hollow Guide Rail

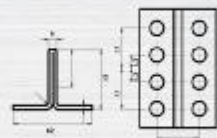
项目 Item	b ₁	c	f	h ₁	h ₂	k	m	n	a
数值 Size	±1		+0.20 -0.15	+0 -0.20		±0.40			+0° +20°
型号 Model									
TK3	75		2	55±0.2		10±0.2	20	5	90°
TK5	87	±1.8	3	60		16.4	25	3	
公差	±1		+0.2 -0.15	±0.3	±1	±0.2			+60° +20°
TK3A	76		2.2	60	10	16.4	25	3	90°
TK5A			3.2						

空心导轨技术参数 Physical Properties of Hollow Guide Rail

项目 Item	S	q ₁	e	I _{xx}	W _{xx}	I _{yy}	W _{yy}	I _{xy}	I _{xy}
数值 Size	cm ²	kg/m	cm	cm ⁴	cm ³	cm	cm ³	cm ³	cm
型号 Model									
TK3	3.48	2.74	1.88	11.89	3.27	1.85	6.47	1.73	1.38
TK5	5.05	4.02	2.15	26.90	6.99	2.08	18.61	4.28	1.73
TK3A	4.36	3.42	2.18	18.09	4.74	2.04	13.62	3.49	1.77
TK5A	5.17	4.05	2.14	24.33	6.30	1.99	18.78	4.02	1.74

连接件与导轨连接孔位尺寸参数 Dimensions of Sectional Area & Joint Hole of Hollow Guide Rail

项目 Item	b ₂	h ₃	h	a	b ₃	L ₁	L ₂	L ₃
数值 Size	±1	±2			±0.5	±1.5	±0.5	±0.3
型号 Model								
LK3	72	40	6.0	3	43	220	90	30
LK5	88	59	10.0	4.5	50	400	100	20
LK3A	78	50	12.0	3	44	400	100	20
LK5A	78	58	10.0	4	44	400	100	20



ELEVATOR & ESCALATOR

电梯扶梯配件

ACCESSORIES

电梯配件产品系列有：导轨支架、配重铁、上下梁、立柱、门吊轮、门导轨、缓冲器、门套、开门机、压梁板、压导轨、导靴等；扶梯配件产品系列有：链轮、链条、踏板、内外盖板、上下踏步、桁梁、扶手导轨、导向轮、支架、踏板导向、链齿板开罩等，亦可根据客户需求开发各类新品。

elevator parts include rail bracket, counterweight frame, up and down beam, pillar, gantry crane wheel, door guide rail, buffer, door cover, open-door machine, fishplate, rail clip and guide shoes, etc; and escalator parts include chain wheel, chain, apron board, in and out cover board, up and down step, guide wheel bracket, and comb board etc.



QUALITY

品质保证

ASSURANCE

以质量求生存，以信誉求发展，这是公司始终恪守的宗旨。凭借完善的质量管理体系，公司已顺利地通过了ISO9001-2000质量体系认证。我们致力于成为您最好的合作伙伴与供应商，我们将不断努力，将我们的追求融铸于对产品每个细节中。

We always abide by the doctrine of existence and growth on quality. Through the perfect quality-managing system, our company have smoothly obtained the certificate of ISO9001-2000 for our quality approval. We will work hard to become your best cooperation partner and supplier, focusing our pursuit on our products and your service.



SALES 销售网络 NETWORK

公司销售网络遍布全球，与一些国际的大中型电梯生产企业建立了长期稳定的合作关系，并先后开拓了欧洲、美国、东南亚、日本、中东等国际市场。

Our sales network now comes all over the world and has established the stable and long-term relationship with some international big and medium-sized elevator companies. And now our products has a ready market in Europe, America, South Asia, Japan and Middle East.

